



DEPARTMENT OF PERMITTING, ENVIRONMENT, AND REGULATORY  
AFFAIRS (PERA)  
BOARD AND CODE ADMINISTRATION DIVISION  
**NOTICE OF ACCEPTANCE (NOA)**

MIAMI-DADE COUNTY, FLORIDA  
PRODUCT CONTROL SECTION  
11805 S.W. 26<sup>th</sup> Street, Room 208  
Miami, Florida 33175-2474  
T (786) 315-2590, F (786) 315-2599  
[www.miamidade.gov/pera/](http://www.miamidade.gov/pera/)

**PGT Industries**  
**1070 Technology Drive**  
**Nokomis, FL 34275**

**SCOPE:**

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County PERA-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. PERA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION:** Series "SH-700" Aluminum Single Hung Window - L.M.I.

**APPROVAL DOCUMENT:** Drawing No. **4040-20**, titled "Alum. Single Hung Window, Impact", sheets 1 through 11 of 11, dated 09/01/2005, with revision "**D**" dated 10/07/2011, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P. E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and Expiration date by the Miami-Dade County Product Control Section.

**MISSILE IMPACT RATING:** Large and Small Missile Impact Resistant.

**LIMITATIONS:** Miami-Dade County Product Control Approved Shutters Or Protection Devices shall be required for Glazing Option "**M**" at installations above 30 Ft. above ground (See sheet 1 of 11).

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series and following statement: "Miami-Dade County Product Control Approved" unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises** NOA No. **11-0405.10** and consists of this page 1, evidence pages E-1, E-2 and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by **Jaime D. Gascon, P. E.**

MIAMI-DADE COUNTY  
APPROVED

*J. Gascon*  
10/27/11

NOA No. 11-1013.14  
Expiration Date: March 26, 2016  
Approval Date: November 03, 2011  
Page 1

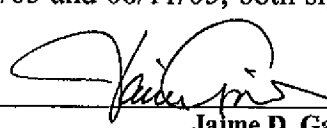
**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**A. DRAWINGS**

1. Manufacturer's die drawings and sections.
2. Drawing No **4040-20**, titled "Alum. Single Hung Window, Impact", sheets 1 through 11 of 11, dated 09/01/2005, with revision "**D**" dated 10/07/2011, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P. E.

**B. TESTS**

1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94  
3) Water Resistance Test, per FBC, TAS 202-94  
4) Large Missile Impact Test per FBC, TAS 201-94  
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94  
along with marked-up drawings and installation diagram of an aluminum single hung window, with fin frame, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-4957**, dated 10/03/06, signed and sealed by Edmundo Largaespada, P. E.  
*(Submitted under previous NOA No.07-0322.06)*
2. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94  
2) Large Missile Impact Test per FBC, TAS 201-94  
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
along with marked-up drawings and installation diagram of an aluminum single hung window, with fin frame, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.'s **FTL-4958** and **FTL-5063**, dated 10/03 and 11/21/06, both signed and sealed by Edmundo Largaespada, P. E.  
*(Submitted under previous NOA No.07-0322.06)*
3. Test reports on: 1) Large Missile Impact Test per FBC, TAS 201-94  
2) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
along with marked-up drawings and installation diagram of an aluminum single hung window, with fin frame, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-4645**, dated 08/11/05, signed and sealed by Edmundo Largaespada, P. E.  
*(Submitted under previous NOA No.07-0322.06)*
4. Test reports on: 1) Large Missile Impact Test per FBC, TAS 201-94  
2) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
along with marked-up drawings and installation diagram of an aluminum single hung window, with fin frame, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.'s **FTL-4649** and **FTL-4723**, dated 10/05 and 08/11/05, both signed and sealed by Edmundo Largaespada, P. E.  
*(Submitted under previous NOA No. 05-1018.01)*

  
Jaime D. Gascon, P. E.  
Product Control Section Supervisor  
NOA No. 11-1013.14  
Expiration Date: March 26, 2016  
Approval Date: November 03, 2011

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**B. TESTS (CONTINUED)**

- 3) Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94  
3) Water Resistance Test, per FBC, TAS 202-94  
4) Small Missile Impact Test per FBC, TAS 201-94  
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94  
along with marked-up drawings and installation diagram of an aluminum single hung window, with fin frame, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.'s **FTL-4947** and **FTL-4650**, dated 08/11/05, both signed and sealed by Edmundo Largaespada, P. E.  
*(Submitted under previous NOA No.05-1018.01)*
- 4) Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94  
2) Large Missile Impact Test per FBC, TAS 201-94  
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
along with marked-up drawings and installation diagram of an aluminum single hung window, with fin frame, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.'s **FTL-4948** and **FTL-4646**, dated 08/10/05, both signed and sealed by Edmundo Largaespada, P. E.  
*(Submitted under previous NOA No.05-1018.01)*

**C. CALCULATIONS**

1. Anchor verification calculations and structural analysis, complying with FBC-2007, dated 01/11/2011, prepared, signed and sealed by Robert L. Clark, P. E.  
**Complies with ASTM E1300-04**  
*(Submitted under previous NOA No.11-0128.03)*

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Permitting, Environment, and Regulatory Affairs (PERA).

**E. MATERIAL CERTIFICATIONS**

1. Notice of Acceptance No. **11-0624.01** issued to E.I. DuPont DeNemours & Co., Inc. for their "**DuPont Butacite® PVB Interlayer**" dated 09/08/11, expiring on 12/11/16.  
2. Notice of Acceptance No. **11-0325.05** issued to Solutia Inc. for their "**Saflex and Vanceva clear and color interlayers**" dated 05/05/2011, expiring on 05/21/2016.



Jaime D. Gascon, P. E.  
Product Control Section Supervisor  
NOA No. 11-1013.14  
Expiration Date: March 26, 2016  
Approval Date: November 03, 2011

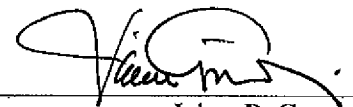
**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**F. STATEMENTS**

1. Statement letter of conformance and compliances with the FBC-2007 and FBC-2010, dated October 07, 2011, signed and sealed by Anthony Lynn Miller, P. E.
2. Statement letter of no financial interest and independency, dated October 07, 2011, signed and sealed by Anthony Lynn Miller, P. E.
3. Laboratory compliance letter for Test Reports No.'s **FTL-4957, FTL-4958, FTL-5063, FTL-4645, FTL-4649, FTL-4723, FTL-4947, FTL-4650, FTL-4948** and **FTL-4646**, issued by Fenestration Testing Laboratory, dated 10/03/06 through 08/10/05, all signed and sealed by Edmundo Largaespada, P. E.  
*(Submitted under previous NOA No. 07-0322.06 and 05-1018.01)*

**G. OTHERS**

1. Notice of Acceptance No. **11-0405.10**, issued to PGT Industries for their Series **"SH-700 Aluminum Single Hung Window - L.M.I."**, approved on 04/21/2011 and expiring on 03/23/2016.



Jaime D. Gascon, P. E.  
Product Control Section Supervisor  
NOA No. 11-1013.14  
Expiration Date: March 26, 2016  
Approval Date: November 03, 2011

**GENERAL NOTES: IMPACT SINGLE HUNG FLANGED AND INTEGRAL FIN WINDOWS**

**1. GLAZING OPTIONS: (SEE DETAILS ON SHEET 2)**

- A. 5/16" LAMI CONSISTING OF (2) LITES OF 1/8" ANNEALED GLASS WITH A .090 DUPONT BUTACITE OR SAFLEX/KEEPSAFE MAXIMUM PVB INTERLAYER.  
B. 5/16" LAMI CONSISTING OF (1) LITE OF 1/8" ANNEALED GLASS AND (1) LITE OF 1/8" HEAT STRENGTHENED GLASS WITH A .090 DUPONT BUTACITE OR SAFLEX/KEEPSAFE MAXIMUM PVB INTERLAYER.  
C. 5/16" LAMI CONSISTING OF (2) LITES OF 1/8" HEAT STRENGTHENED GLASS WITH AN .090 DUPONT BUTACITE OR SAFLEX/KEEPSAFE MAXIMUM PVB INTERLAYER.  
D. 7/16" LAMI CONSISTING OF (2) LITES OF 3/16" ANNEALED GLASS WITH AN .090 DUPONT BUTACITE OR SAFLEX/KEEPSAFE MAXIMUM PVB INTERLAYER.  
E. 7/16" LAMI CONSISTING OF (1) LITE OF 3/16" ANNEALED GLASS AND (1) LITE OF 3/16" HEAT STRENGTHENED GLASS WITH AN .090 DUPONT BUTACITE OR SAFLEX/KEEPSAFE MAXIMUM PVB.  
F. 7/16" LAMI CONSISTING OF (2) LITES OF 3/16" HEAT STRENGTHENED GLASS WITH AN .090 DUPONT BUTACITE OR SAFLEX/KEEPSAFE MAXIMUM PVB INTERLAYER.  
G. 13/16" LAMI IG: (1) LITE OF 1/8" TEMPERED GLASS, AN AIR SPACE AND 5/16" LAMI CONSISTING OF (2) LITES OF 1/8" ANNEALED GLASS WITH A .090 DUPONT BUTACITE OR SAFLEX/KEEPSAFE MAXIMUM PVB INTERLAYER.  
H. 13/16" LAMI IG: (1) LITE OF 1/8" TEMPERED GLASS, AN AIR SPACE AND 5/16" LAMI CONSISTING OF (1) LITE OF 1/8" ANNEALED GLASS AND (1) LITE OF 1/8" HEAT STRENGTHENED GLASS WITH A .090 DUPONT BUTACITE OR SAFLEX/KEEPSAFE MAXIMUM PVB INTERLAYER.  
I. 13/16" LAMI IG: (1) LITE OF 1/8" TEMPERED GLASS, AN AIR SPACE AND 5/16" LAMI CONSISTING OF (2) LITES OF 1/8" HEAT STRENGTHENED GLASS WITH AN .090 DUPONT BUTACITE OR SAFLEX/KEEPSAFE MAXIMUM PVB INTERLAYER.  
J. 13/16" LAMI IG: (1) LITE OF 1/8" TEMPERED GLASS, AN AIR SPACE AND 7/16" LAMI CONSISTING OF (2) LITES OF 3/16" ANNEALED GLASS WITH A .090 DUPONT BUTACITE OR SAFLEX/KEEPSAFE MAXIMUM PVB INTERLAYER.  
K. 13/16" LAMI IG: (1) LITE OF 1/8" TEMPERED GLASS, AN AIR SPACE AND 7/16" LAMI CONSISTING OF (1) LITE OF 3/16" ANNEALED GLASS AND (1) LITE OF 3/16" HEAT STRENGTHENED GLASS WITH AN .090 DUPONT BUTACITE OR SAFLEX/KEEPSAFE MAXIMUM PVB.  
L. 13/16" LAMI IG: (1) LITE OF 1/8" TEMPERED GLASS, AN AIR SPACE AND 7/16" LAMI CONSISTING OF (2) LITES OF 3/16" HEAT STRENGTHENED GLASS WITH AN .090 DUPONT BUTACITE OR SAFLEX/KEEPSAFE MAXIMUM PVB INTERLAYER.  
M. 13/16" LAMI IG: (1) LITE OF 1/8" ANNEALED GLASS, AN AIR SPACE AND 5/16" LAMI CONSISTING OF (2) LITES OF 1/8" ANNEALED GLASS WITH AN .090 DUPONT BUTACITE OR SAFLEX/KEEPSAFE MAXIMUM PVB INTERLAYER.

**2. CONFIGURATIONS: "OX" (1/1, VIEW AND RADIUS TOP, ALL W/ LOW OR HIGH SILL OPTION)**

**3. DESIGN PRESSURES: (SEE TABLES, SHEETS 3)**

- A. NEGATIVE DESIGN LOADS BASED ON TESTED PRESSURE AND GLASS TABLES ASTM E 1300-02.  
B. POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE AND GLASS TABLES ASTM E 1300-02.

**4. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. SEE SHEETS 8 THROUGH 11 FOR ANCHORAGE DETAILS.**

**5. SHUTTERS ARE NOT REQUIRED.**

**6. FRAME AND PANEL CORNERS SEALED WITH NARROW JOINT SEALANT OR GASKET.**

**7. REFERENCES: TEST REPORTS FTL-4645, FTL-4646, FTL-4647, FTL-4648, FTL-4649, FTL-4650, FTL-4651, FTL-4723, FTL-4957, FTL-4958 AND FTL-5063.  
ANSI/AF&PA NDS-2001 FOR WOOD CONSTRUCTION  
ADM-2000 ALUMINUM DESIGN MANUAL**

**8. SERIES/MODEL DESIGNATION SH700, ALSO REFERRED TO AS SH701.**

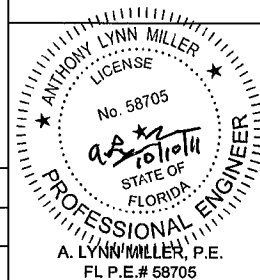
**9. THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).**

**NOA DRAWING MAP**

**SHEET**

|                       |      |
|-----------------------|------|
| GENERAL NOTES.....    | 1    |
| GLAZING DETAILS.....  | 2    |
| DESIGN PRESSURES..... | 3    |
| ELEVATIONS.....       | 4    |
| VERT. SECTIONS.....   | 5    |
| HORIZ. SECTIONS.....  | 5    |
| PARTS LIST.....       | 6    |
| EXTRUSIONS.....       | 7    |
| CORNER DETAIL.....    | 7    |
| ANCHORAGE.....        | 8-11 |

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. **11-1913-1A**  
Expiration Date **03/26/2016**  
By **[Signature]**  
Miami Dade Product Control



|                  |                |                  |                                                                             |
|------------------|----------------|------------------|-----------------------------------------------------------------------------|
| Revised By: J.J. | Date: 10/07/11 | Revisions: D     | 2010 FBC UPDATE                                                             |
| Revised By: J.R. | Date: 04/01/11 | Revisions: C     | CHANGED GAP GLASS TYPE TO TEMPERED FROM HS                                  |
| Revised By: F.K. | Date: 11/13/08 | Revisions: B     | CHANGE NOTES 3 & 7. ADD NOTE 8. ADD GLASS TYPE M TO NOTE 1. GLAZING OPTIONS |
| Drawn By: F.K.   | Date: 9/1/05   | Checked By: J.J. | Date: 2/23/07                                                               |

1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274



**GENERAL NOTES**

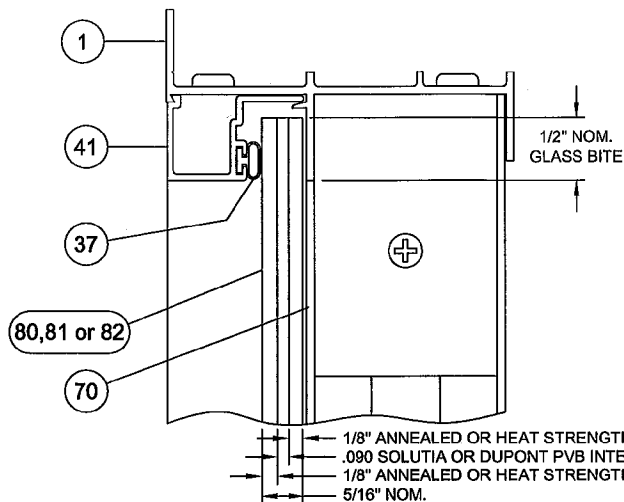
**ALUM. SINGLE HUNG WINDOW, IMPACT**

|                     |            |                |                     |        |
|---------------------|------------|----------------|---------------------|--------|
| Series/Model: SH700 | Scale: NTS | Sheet: 1 of 11 | Drawing No. 4040-20 | Rev: D |
|---------------------|------------|----------------|---------------------|--------|

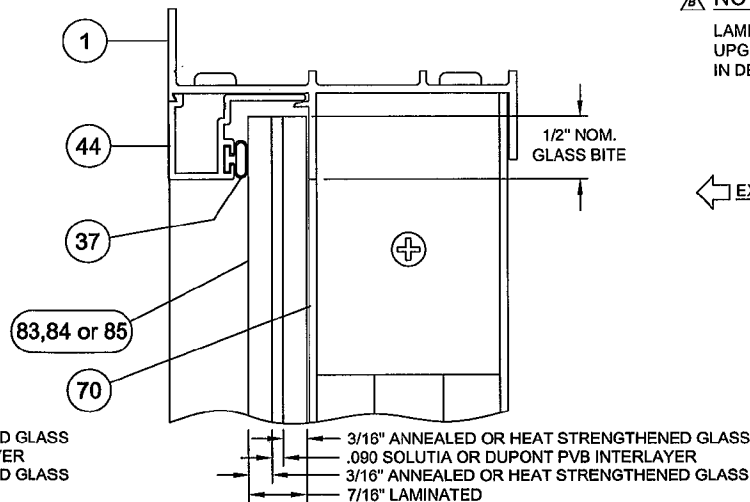
**NOTE:**

LAMI IG OUTBOARD LITES MAY BE  
UPGRADED TO 3/16" WITH NO CHANGE  
IN DESIGN PRESSURE.

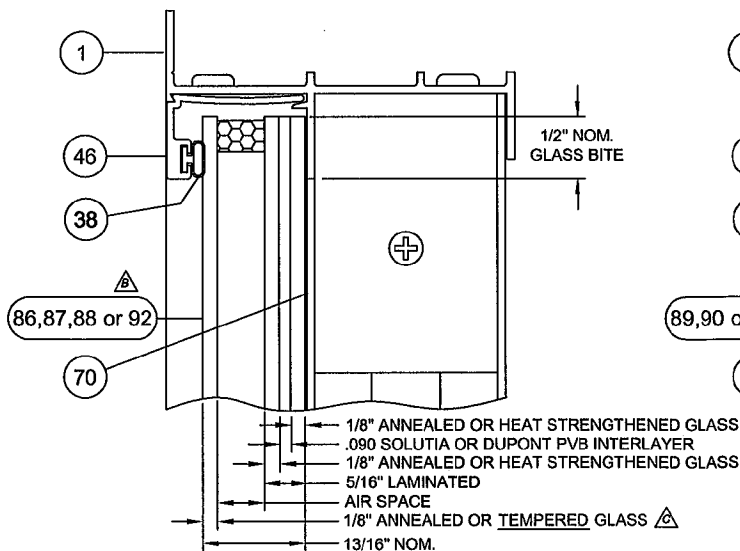
← EXTERIOR INTERIOR →  
(ALL SECTIONS)



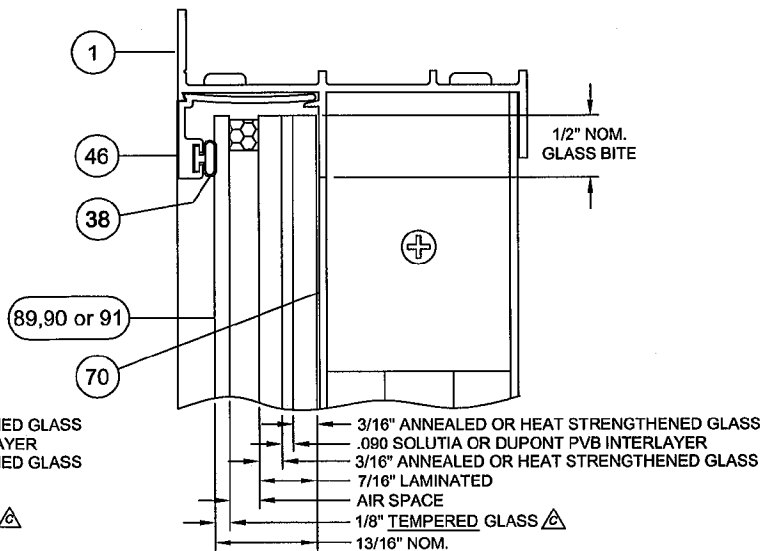
**5/16" LAMINATED GLASS**



**7/16" LAMINATED GLASS**

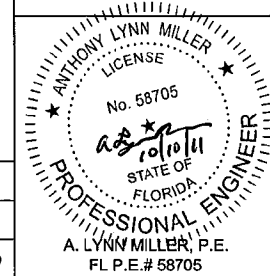


**13/16" LAMI IG GLASS W/ 5/16" LAMI**



**13/16" LAMI IG GLASS W/ 7/16" LAMI**

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 11-1013, 14  
Expiration Date 03/26/2016  
By *[Signature]*  
Miami Dade Product Control



|                  |                |                  |                                                            |
|------------------|----------------|------------------|------------------------------------------------------------|
| Revised By: J.J. | Date: 10/07/11 | Revisions: D     | NO CHANGES THIS SHEET                                      |
| Revised By: J.R. | Date: 04/01/11 | Revisions: C     | CHANGED CAP GLASS TYPE TO TEMPERED FROM HS                 |
| Revised By: F.K. | Date: 11/13/06 | Revisions: B     | ADD ITEM 92 TO 5/16 LAMI I.G. GLASS (A,A,A) & LAMI IG NOTE |
| Drawn By: F.K.   | Date: 9/1/05   | Checked By: J.J. | Date: 2/23/07                                              |

1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274

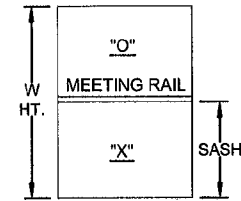


|                                         |                     |             |                |                     |        |
|-----------------------------------------|---------------------|-------------|----------------|---------------------|--------|
| Description: GLAZING DETAILS            | Series/Model: SH700 | Scale: Full | Sheet: 2 of 11 | Drawing No. 4040-20 | Rev: D |
| Title: ALUM. SINGLE HUNG WINDOW, IMPACT |                     |             |                |                     |        |

**1/1 FLANGE OR INTEGRAL FIN WINDOWS W/ HIGH SILL OPTION **  
**BASED ON FLANGED WINDOW TIP-TO-TIP FRAME DIMENSIONS**

**TABLE 1.**

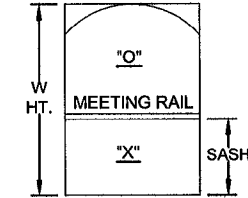
| WIDTH         | GLASS TYPE                                                                              | WINDOW HEIGHT |       |       |       |       |       |       |       |       |       |       |       |
|---------------|-----------------------------------------------------------------------------------------|---------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|               |                                                                                         | 63"           | 66"   | 68"   | 70"   | 72"   | 74"   | 76"   |       |       |       |       |       |
| 48"           | A,B,M  | +80.0         | -80.0 | +80.0 | -80.0 | +80.0 | -80.0 | +80.0 | -80.0 | +80.0 | -80.0 | +80.0 | -80.0 |
| 50"           | A,B,M  | +80.0         | -80.0 | +80.0 | -80.0 | +80.0 | -80.0 | +80.0 | -80.0 | +80.0 | -80.0 | +79.0 | -79.0 |
| 52"           | A,B,M  | +80.0         | -80.0 | +80.0 | -80.0 | +80.0 | -80.0 | +78.8 | -78.8 | +77.3 | -77.3 | +75.9 | -75.9 |
| 53 1/8"       | A,B,M  | +80.0         | -80.0 | +80.0 | -80.0 | +79.6 | -79.6 | +78.2 | -78.2 | +76.9 | -76.9 | +74.0 | -74.0 |
| UP TO 53 1/8" | C,D,E,F,G,H,I,J,K,L                                                                     | +80.0         | -80.0 | +80.0 | -80.0 | +80.0 | -80.0 | +80.0 | -80.0 | +80.0 | -80.0 | +80.0 | -80.0 |



**STANDARD VIEW & RADIUS TOP FLANGE OR INTEGRAL FIN WINDOWS W/ HIGH SILL OPTION **  
**BASED ON FLANGED WINDOW TIP-TO-TIP FRAME DIMENSIONS**

**TABLE 2.**

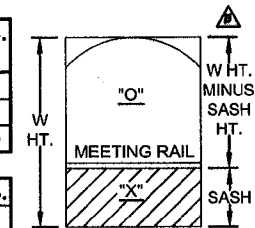
| WIDTH         | GLASS TYPE                                                                              | WINDOW HEIGHT |       |         |       |       |       |       |       |       |       |       |       |
|---------------|-----------------------------------------------------------------------------------------|---------------|-------|---------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|               |                                                                                         | 36 3/8"       | 44"   | 50 5/8" | 63"   | 72"   | 74"   | 76"   |       |       |       |       |       |
| 48"           | A,B,M  | +80.0         | -80.0 | +80.0   | -80.0 | +80.0 | -80.0 | +70.0 | -70.0 | +70.0 | -70.0 | +70.0 | -70.0 |
| 50"           | A,B,M  | +80.0         | -80.0 | +80.0   | -80.0 | +79.9 | -79.9 | +70.0 | -70.0 | +70.0 | -70.0 | +70.0 | -70.0 |
| 52"           | A,B,M  | +80.0         | -80.0 | +80.0   | -80.0 | +76.9 | -76.9 | +70.0 | -70.0 | +68.8 | -68.8 | +67.6 | -67.6 |
| 53 1/8"       | A,B,M  | +80.0         | -80.0 | +80.0   | -80.0 | +75.0 | -75.0 | +68.0 | -68.0 | +66.7 | -66.7 | +65.5 | -65.5 |
| UP TO 53 1/8" | C,D,E,F,G,H,I,J,K,L                                                                     | +80.0         | -80.0 | +80.0   | -80.0 | +80.0 | -80.0 | +70.0 | -70.0 | +70.0 | -70.0 | +70.0 | -70.0 |



**CUSTOM VIEW & RADIUS TOP FLANGE OR INTEGRAL FIN WINDOWS W/ HIGH SILL OPTION **  
**BASED ON FLANGED WINDOW TIP-TO-TIP FRAME DIMENSIONS**

**TABLE 3.**

| WIDTH   | GLASS TYPE  | WINDOW HEIGHT MINUS SASH HEIGHT (MAX. WINDOW HT. W/ SASH = 76" FLANGED AND 75" INTEGRAL FIN) |           |          |         |          |           |         |           |       |       |       |       |
|---------|-------------|----------------------------------------------------------------------------------------------|-----------|----------|---------|----------|-----------|---------|-----------|-------|-------|-------|-------|
|         |             | 17 1/8"                                                                                      | 22 11/16" | 26 3/16" | 33 3/4" | 39 5/16" | 44 13/16" | 50 3/8" | 55 15/16" |       |       |       |       |
| 53 1/8" | D,E,F,J,K,L | +80.0                                                                                        | -80.0     | +80.0    | -80.0   | +80.0    | -80.0     | +70.0   | -70.0     | +70.0 | -70.0 | +70.0 | -70.0 |



**GLASS TYPES:**

**TEST REPORTS**

**TABLE 4.**

|                                                                                                                                                             |                            |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|
| A. 5/16" LAMI - (1/8"A.,.090,1/8"A)                                                                                                                         | FTL-4647, 4648, 4723, 4957 |
| B. 5/16" LAMI - (1/8"A.,.090,1/8"HS)                                                                                                                        | FTL-4647, 4648             |
| C. 5/16" LAMI - (1/8"HS,.090,1/8"HS)                                                                                                                        | FTL-4647, 4648             |
| D. 7/16" LAMI - (3/16"A.,.090, 3/16"A)                                                                                                                      | FTL-4645, 4685             |
| E. 7/16" LAMI - (3/16"A.,.090, 3/16"HS)                                                                                                                     | FTL-4645                   |
| F. 7/16" LAMI - (3/16"HS,.090, 3/16"HS)                                                                                                                     | FTL-4645                   |
| G. 13/16" LAMI IG - 1/8" T, AIR SPACE, 5/16" LAMI - (1/8"A.,.090,1/8"A)                                                                                     | FTL-4646, 4723             |
| H. 13/16" LAMI IG - 1/8" T, AIR SPACE, 5/16" LAMI - (1/8"A.,.090,1/8"HS)                                                                                    | FTL-4646                   |
| I. 13/16" LAMI IG - 1/8" T, AIR SPACE, 5/16" LAMI - (1/8"HS,.090,1/8"HS)                                                                                    | FTL-4646                   |
| J. 13/16" LAMI IG - 1/8" T, AIR SPACE, 7/16" LAMI - (3/16"A.,.090, 3/16"A)                                                                                  | FTL-4649, 4650             |
| K. 13/16" LAMI IG - 1/8" T, AIR SPACE, 7/16" LAMI - (3/16"A.,.090, 3/16"HS)                                                                                 | FTL-4649, 4650, 4958       |
| L. 13/16" LAMI IG - 1/8" T, AIR SPACE, 7/16" LAMI - (3/16"HS,.090, 3/16"HS)                                                                                 | FTL-4649, 4650             |
| M. 13/16" LAMI IG - 1/8"A, AIR SPACE, 5/16" LAMI - (1/8"A.,.090, 1/8"A)  | FTL-5063                   |

- NOTES:** 1. WINDOWS WITH THE LOW SILL OPTION ARE LIMITED TO A POSITIVE DESIGN PRESSURE OF +64.0 PSF OR LOWER AS SHOWN IN THE TABLES. NEGATIVE DESIGN PRESSURES ARE UNEFFECTED.
2. FOR INTEGRAL FIN WINDOW DESIGN PRESSURES USE THE ABOVE TABLES BY DEDUCTING 1" FROM THE FLANGED TIP-TO-TIP FRAME DIMENSIONS. 
3. AVAILABLE SASH HEIGHTS FOR CUSTOM WINDOWS ARE 12 5/8" MINIMUM TO 38" MAXIMUM. 

|                  |                |                  |                                                                                                                           |
|------------------|----------------|------------------|---------------------------------------------------------------------------------------------------------------------------|
| Revised By: J.J. | Date: 10/07/11 | Revisions: D     | NO CHANGES THIS SHEET                                                                                                     |
| Revised By: J.R. | Date: 04/01/11 | Revisions: C     | CHANGED CAP GLASS TYPE TO TEMPERED FROM HS                                                                                |
| Revised By: F.K. | Date: 11/13/06 | Revisions: B     | UPDATE TO ASTM E 1300-02. REMOVE STD VIEW SASH HT REF, TABLE 2. REVISED CUSTOM FORMAT DPS. ADD INT. FIN. UPDATE TEST NOS. |
| Drawn By: F.K.   | Date: 9/1/05   | Checked By: J.J. | Date: 2/23/07                                                                                                             |

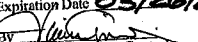
1070 TECHNOLOGY DRIVE  
 NOKOMIS, FL 34276  
 P.O. BOX 1529  
 NOKOMIS, FL 34274

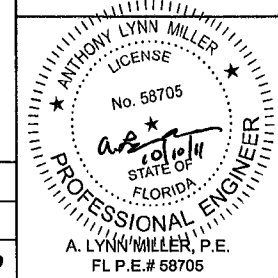
**PGT**  
 Visibly Better

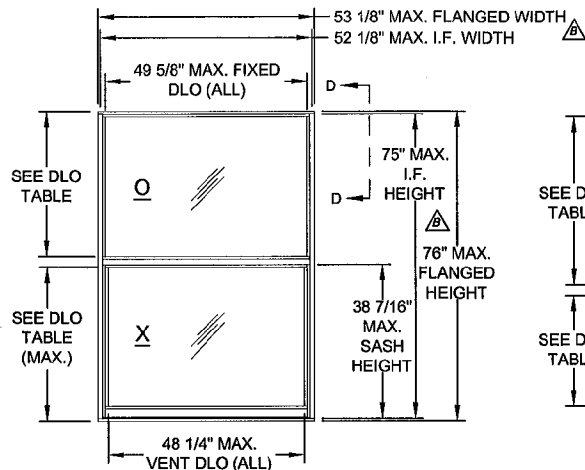
**DESIGN PRESSURES**

**ALUM. SINGLE HUNG WINDOW, IMPACT**

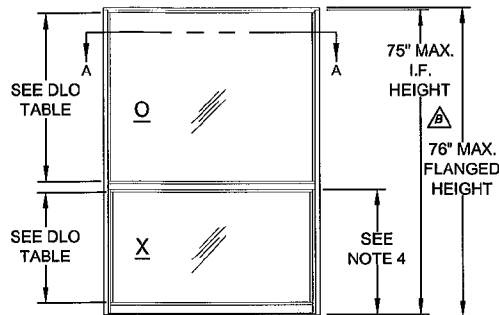
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|---------------------|------------|----------------|---------------------|--------|
| Series/Model: SH700 | Scale: NTS | Sheet: 3 of 11 | Drawing No. 4040-20 | Rev: D |
|---------------------|------------|----------------|---------------------|--------|

PRODUCT REVISED  
 as complying with the Florida  
 Building Code  
 Acceptance No. 11-1013, 1A  
 Expiration Date 03/26/2016  
 By   
 Miami Dade Product Control

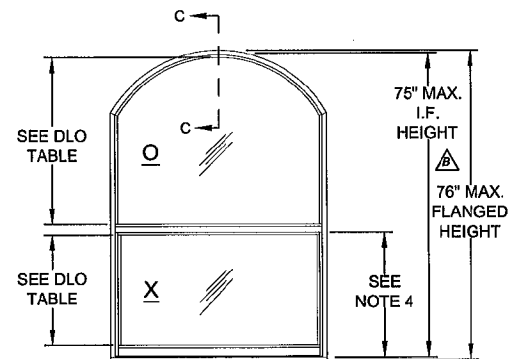




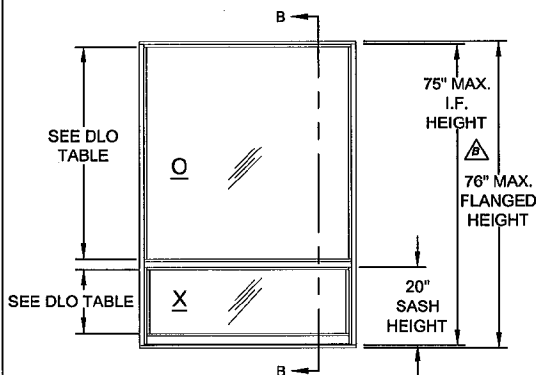
DETAIL A  
1/1



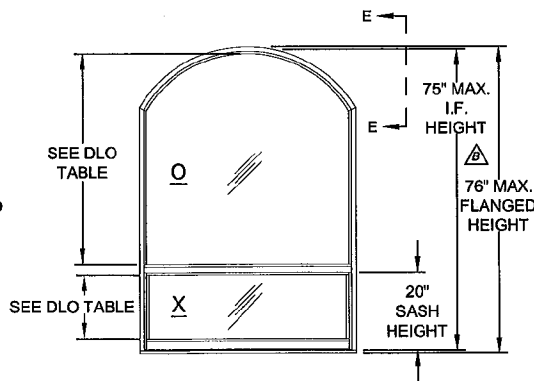
DETAIL B  
VIEW (STANDARD SASH)



DETAIL C  
RADIUS TOP (STANDARD SASH)



DETAIL D  
VIEW (CUSTOM SASH)



DETAIL E  
RADIUS TOP (CUSTOM SASH)

| VERTICAL DAYLIGHT<br>OPENING |             |              |
|------------------------------|-------------|--------------|
| FIXED LITE                   |             |              |
| DETAIL                       | LOW<br>SILL | HIGH<br>SILL |
| A                            | 34 1/2"     | 34 3/16"     |
| B                            | 41 5/8"     | 41 1/4"      |
| C                            | 41 1/4"     | 40 7/8"      |
| D                            | 52 5/8"     | 52 11/16"    |
| E                            | 52 1/4"     | 52 5/16"     |
| SASH                         |             |              |
| DETAIL                       | LOW<br>SILL | HIGH<br>SILL |
| A                            | 34 1/2"     | 34 3/16"     |
| B                            | 27 7/16"    | 27 1/8"      |
| C                            | 27 7/16"    | 27 1/8"      |
| D                            | 16 3/8"     | 15 3/4"      |
| E                            | 16 3/8"     | 15 3/4"      |

TABLE 5.

NOTES:

- SEE SHEET 5 FOR VERTICAL AND HORIZONTAL SECTION DETAILS.
- SEE SHEET 7 FOR CORNER DETAIL VIEWS.
- SEE SHEETS 8 THROUGH 11 FOR ANCHORAGE INFORMATION.  $\Delta$
- SASH HEIGHTS FOR STANDARD SASH WINDOWS (DETAILS B & C) ARE BASED ON A THREE OVER TWO FORMAT.  $\Delta$

|                     |                   |                     |                                                           |
|---------------------|-------------------|---------------------|-----------------------------------------------------------|
| Revised By:<br>J.J. | Date:<br>10/07/11 | Revisions:<br>D     | NO CHANGES THIS SHEET                                     |
| Revised By:<br>J.R. | Date:<br>04/01/11 | Revisions:<br>C     | NO CHANGES THIS SHEET                                     |
| Revised By:<br>F.K. | Date:<br>11/13/06 | Revisions:<br>B     | ADD INTEGRAL FIN (I.F.) VERSION, CHG. NOTE 3. ADD NOTE 4. |
| Drawn By:<br>F.K.   | Date:<br>9/1/05   | Checked By:<br>J.J. | Date:<br>2/23/07                                          |

1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1629  
NOKOMIS, FL 34274

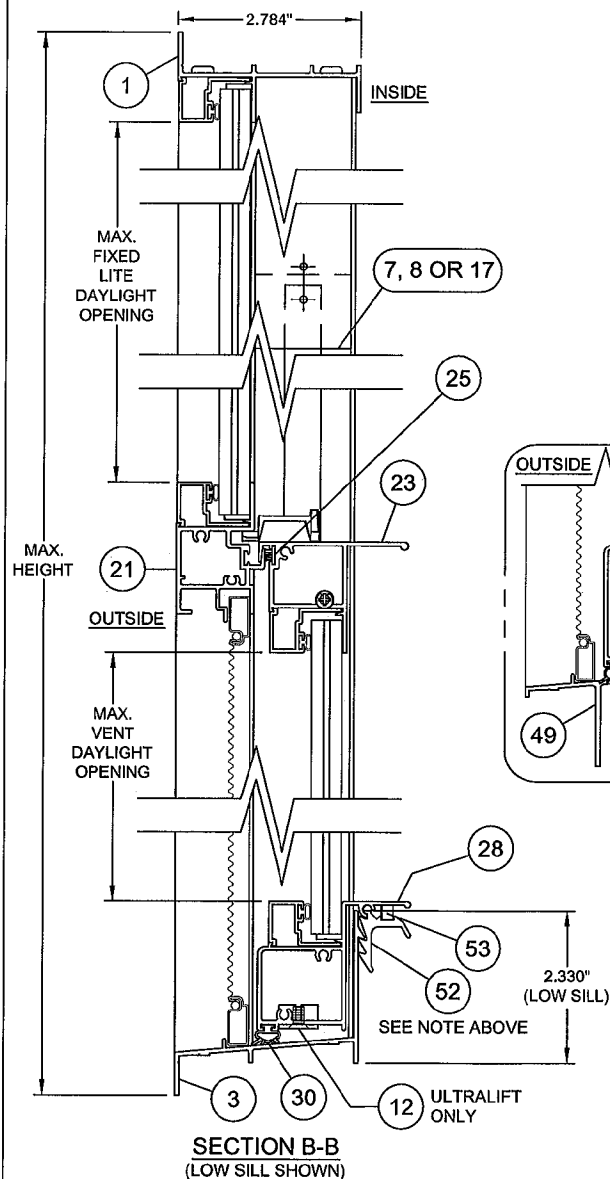
**PGT**  
Visibly Better

Description:  
**ELEVATIONS**  
Title:  
**ALUM. SINGLE HUNG WINDOW, IMPACT**  
Series/Model:  
SH700  
Scale:  
NTS  
Sheet:  
4 of 11  
Drawing No.  
4040-20  
Rev:  
D

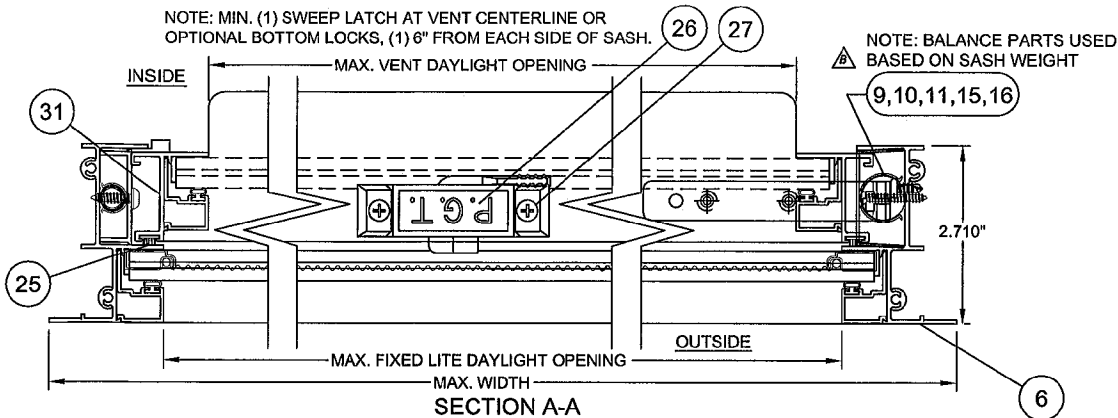
PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. **11-1013.4**  
Expiration Date **03/26/2016**  
By *[Signature]*  
Miami Trade Product Control

ANTHONY LYNN MILLER  
LICENSE  
No. 58705  
STATE OF  
FLORIDA  
PROFESSIONAL ENGINEER  
A. LYNN MILLER, P.E.  
FL P.E.# 58705

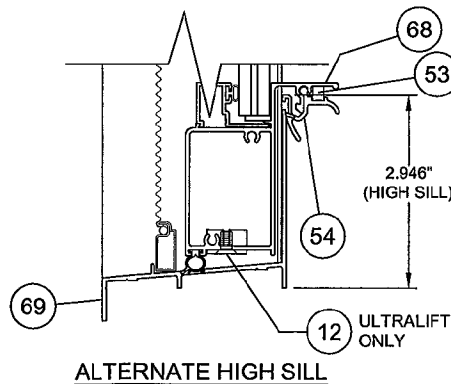
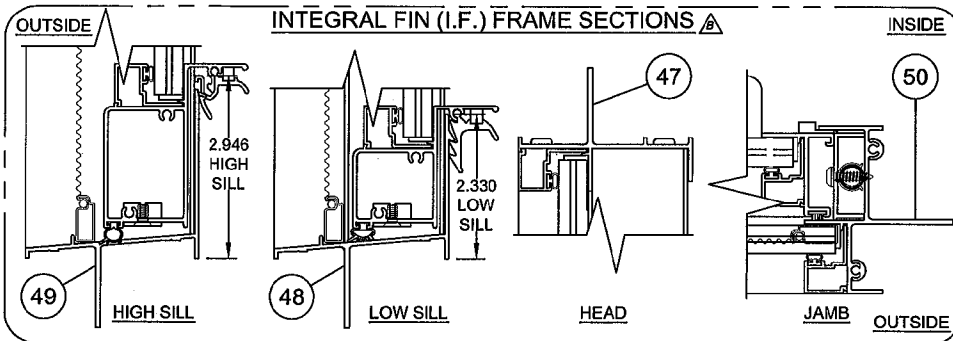




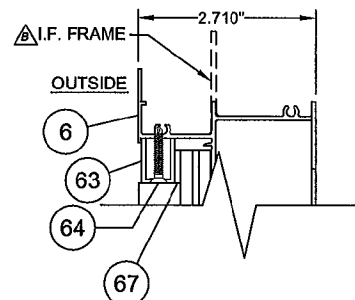
**SECTION B-B**  
(LOW SILL SHOWN)



**INTEGRAL FIN (I.F.) FRAME SECTIONS**

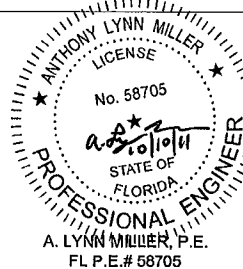


**ALTERNATE HIGH SILL**



**SECTION C-C**  
RADIUS TOP  
(HEAD DETAIL - FLANGED VERSION)

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 11-101314  
Expiration Date 03/26/2016  
By *[Signature]*  
Miami Dade Product Control



|                  |                |                  |                                                 |
|------------------|----------------|------------------|-------------------------------------------------|
| Revised By: J.J. | Date: 10/07/11 | Revisions: D     | NO CHANGES THIS SHEET                           |
| Revised By: J.R. | Date: 04/01/11 | Revisions: C     | NO CHANGES THIS SHEET                           |
| Revised By: F.K. | Date: 11/13/08 | Revisions: B     | ADD I.F. SECTIONS & CONSOLIDATE BAL. COMPONENTS |
| Drawn By: F.K.   | Date: 9/1/05   | Checked By: J.J. | Date: 2/23/07                                   |

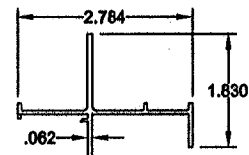
1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274

**PGT**  
Visibly Better

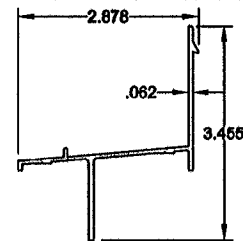
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|-----------------------|-----------------------------------------|
| Description: SECTIONS | Title: ALUM. SINGLE HUNG WINDOW, IMPACT |
| Series/Model: SH700   | Scale: Half                             |
| Sheet: 5 of 11        | Drawing No. 4040-20                     |
| Rev: D                |                                         |

| ITEM | DWG.#     | DESCRIPTION                             | PGT#        |
|------|-----------|-----------------------------------------|-------------|
| 1    | 4002A     | FLANGE FRAME HEAD                       | 61222S      |
| 2    | 1155      | #8 X 1.000 QUAD PN. SMS                 | 781PQA      |
| 3    | 4003C     | FLANGE FRAME SILL (LOW SILL)            | 61222B      |
| 5    | 1626      | ADHESIVE OPEN CELL FOAM PAD             | 7PAD1626    |
| 6    | 4004      | FLANGE FRAME JAMB                       | 612227      |
| 7    | 4025      | SASH STOP                               | 612244      |
| 8    | 4025      | SASH STOP (EGRESS) 1.125 LONG           | 612244      |
| 9    | 4029      | SPIRAL BALANCE, 3/8", 5/8", OR 11/16"   |             |
| 10   | 1080      | BALANCE COVER, 3/8" OR 5/8"             | 6BALCVR916  |
| 11   |           | #8 X .750 PH. PN. SMS                   | 7834AA      |
| 12   |           | BALANCE BOTTOM BRACKET                  | 7BALTBKT    |
| 13   | 1085/1086 | SASH TOP GUIDE                          | 42504       |
| 15   |           | #8 X 1 PHILLIPS FLAT HEAD S. STL        | 78X1FFAX    |
| 16   | 1080-1    | BALANCE COVER, 11/16"                   | 6BALCVR870  |
| 17   | 4053      | SASH STOP COVER                         | 64053       |
| 18   | 4029-1    | SASH BRACKET                            | 7ULBRKT     |
| 19   |           | #6-32 X 1/2" LG. PH. FH. TYPE F S. STL  | 7832X12FFFX |
| 21   | 4054C     | FIXED MEETING RAIL                      | 64054C      |
| 23   | 4006C     | SASH TOP RAIL                           | 64006       |
| 25   | 1235      | WSTP., 170 X .270 BACK, FIN SEAL        | 67S16G      |
| 26   | 1096      | SWEEP LATCH                             | 71096       |
| 27   | 1016      | #8 X .625 PH. FL. SMS                   | 7858        |
| 28   | 4007      | SASH BOTTOM RAIL (LOW SILL)             | 612230      |
| 30   | 1226      | WSTP., BULB VINYL                       | 6TP249      |
| 31   | 4008      | SASH SIDE RAIL                          | 612231      |
| 34   | 1268      | SASH FACE GUIDE                         | 42501       |
| 35   | 1622      | LAMI SETTING BLOCK 3/32" X 25/64" X 1"  | 71822K      |
| 36   | 1052      | LAMI IG SETTING BLOCK 1" X 3/4" X 1/16" | 71052K      |
| 37   | 1224      | VINYL GLAZ. BEAD BULB (THICK)           | 6TP247WK    |
| 38   | 1225      | VINYL GLAZ. BEAD BULB (THIN)            | 6TP248K     |
| 41   | 4039B     | GLAZING BEAD, 5/16 LAM. GLASS.          | 64039B      |
| 42   | 4044B     | GLAZING BEAD, 5/16 LAMI W/GRILL KIT     | 644703      |
| 44   | 4222A     | GLAZING BEAD, 7/16" LAMI                | 64222       |
| 45   | 985C      | GLAZING BEAD, 7/16" LAMI W/GRILL KIT    | 6985        |
| 46   | 4067      | GLAZING BEAD, 13/16" LAMI I.G.          | 64067       |
| 47   | 4071A     | FRAME, I.F. HEAD                        | 64071       |
| 48   | 4072A     | FRAME, I.F. LOW SILL                    | 64072       |
| 49   | 4073A     | FRAME, I.F. HIGH SILL                   | 64073       |
| 50   | 4074B     | FRAME, I.F. JAMB                        | 64074       |
| 52   | 4009      | SILL LATCH (EGRESS) (LOW SILL)          | 764009      |
| 53   | 1088      | SPRING, SILL LATCH (EGRESS)             | 7SPRNG      |
| 54   | 2740      | SILL LATCH (EGRESS) (HIGH SILL)         | 62740       |
| 55   | 1014      | SCREEN FRAME (HOR. & VER.)              | 61014       |
| 56   | 1630      | SCREEN CORNER KEY W/GRILLS              | 71630       |
| 57   | 1631      | SCREEN CORNER KEY W/OUT RINGS           | 71631       |
| 58   | 1073      | SCREEN SPRING                           | 7CASP       |
| 59   | 1624      | SCREEN SPLINE - .135 DIA. FOAM          | 61624K      |

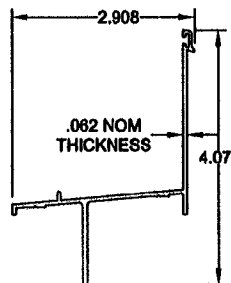
| ITEM | DWG.# | DESCRIPTION                                                                           | PGT#     |
|------|-------|---------------------------------------------------------------------------------------|----------|
| 60   | 1635  | SCREEN SPLINE - .135 DIA. HARD                                                        | 61635K   |
| 61   |       | SCREEN CLOTH                                                                          | 61816    |
| 63   | 505   | GLAZING CHANNEL (.688 X .500)                                                         | 6533402  |
| 64   | 1161  | #6 X 1.000 PH. BUGLE TEK                                                              | 706X1    |
| 67   |       | GLAZING TAPE, 1/16 X 1/2 - 7/16 LAMI                                                  | 62BV1510 |
| 68   | 4051A | SASH BOTTOM RAIL (HIGH SILL)                                                          | 64051    |
| 69   | 4050A | FLANGE FRAME SILL (HIGH SILL)                                                         | 64050    |
| 70   |       | SILICONE, DOW 899, 995 OR EQUIV.                                                      |          |
| 80   |       | A. GLASS, 5/16" LAMI, (1/8"A, .090 PVB, 1/8"A)                                        |          |
| 81   |       | B. GLASS, 5/16" LAMI, (1/8"A, .090 PVB, 1/8"HS)                                       |          |
| 82   |       | C. GLASS, 5/16" LAMI, (1/8"HS, .090 PVB, 1/8"HS)                                      |          |
| 83   |       | D. GLASS, 7/16" LAMI, (1/8"A, .090 PVB, 1/8"A)                                        |          |
| 84   |       | E. GLASS, 7/16" LAMI, (1/8"A, .090 PVB, 1/8"HS)                                       |          |
| 85   |       | F. GLASS, 7/16" LAMI, (1/8"HS, .090 PVB, 1/8"HS)                                      |          |
| 86   |       | G. GLASS, 13/16" LAMI IG; 1/8" T, AIR SPACE, 5/16" LAMI, (1/8"A, .090 PVB, 1/8"A)     |          |
| 87   |       | H. GLASS, 13/16" LAMI IG; 1/8" T, AIR SPACE, 5/16" LAMI, (1/8"A, .090 PVB, 1/8"HS)    |          |
| 88   |       | I. GLASS, 13/16" LAMI IG; 1/8" T, AIR SPACE, 5/16" LAMI, (1/8"HS, .090 PVB, 1/8"HS)   |          |
| 89   |       | J. GLASS, 13/16" LAMI IG; 1/8" T, AIR SPACE, 7/16" LAMI, (3/16"A, .090 PVB, 3/16"A)   |          |
| 90   |       | K. GLASS, 13/16" LAMI IG; 1/8" T, AIR SPACE, 7/16" LAMI, (3/16"A, .090 PVB, 3/16"HS)  |          |
| 91   |       | L. GLASS, 13/16" LAMI IG; 1/8" T, AIR SPACE, 7/16" LAMI, (3/16"HS, .090 PVB, 3/16"HS) |          |
| 92   |       | M. GLASS, 13/16" LAMI IG; 1/8" A, AIR SPACE, 5/16" LAMI, (1/8"A, .090 PVB, 1/8"A)     |          |



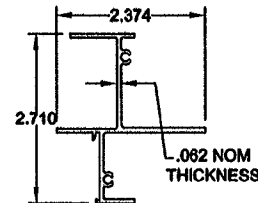
47 FRAME, I.F. HEAD  
#4071A, 6063-T6



48 FRAME, I.F. LOW SILL  
#4072A, 6063-T6

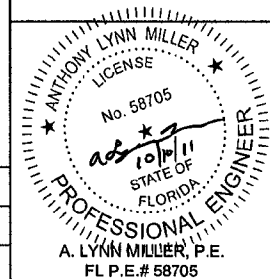


49 FRAME, I.F. HIGH SILL  
#4073A, 6063-T6



50 FRAME, I.F. JAMB  
#4074B, 6063-T6  
(USED AS RADIUS TOP HEAD)

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 11-1013-14  
Expiry Date 03/26/2012  
By *[Signature]*  
Miami Dade Product Control

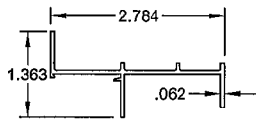


|                  |                |                  |                                                                                                       |
|------------------|----------------|------------------|-------------------------------------------------------------------------------------------------------|
| Revised By: J.J. | Date: 10/07/11 | Revisions: D     | NO CHANGES THIS SHEET                                                                                 |
| Revised By: J.R. | Date: 04/01/11 | Revisions: C     | CHANGED CAP GLASS TYPE TO TEMPERED FROM HS                                                            |
| Revised By: F.K. | Date: 11/13/06 | Revisions: B     | ADD I.F. FRAME ITEMS 47, 48, 49 AND 50. UPGRADE ITEM 21. ADD ITEM 92. CHG. DESCRIPTION ITEMS 7.9 & 13 |
| Drawn By: F.K.   | Date: 8/1/05   | Checked By: J.J. | Date: 2/23/07                                                                                         |

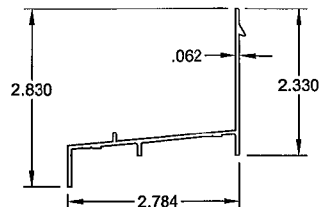
1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274

**PGT**  
Visibly Better

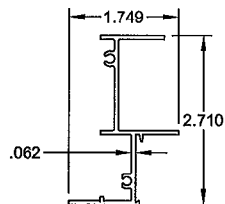
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| Describe: PARTS LIST | Title: ALUM. SINGLE HUNG WINDOW, IMPACT |
| Series/Model: SH700  | Scale: NTS                              |
| Sheet: 6             | of 11                                   |
| Drawing No: 4040-20  | Rev: D                                  |



1 **FLANGE FRAME HEAD**  
#4002A, 6063-T6



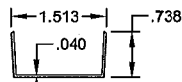
3 **FLANGE FRAME SILL (LOW)**  
#4003C, 6063-T6



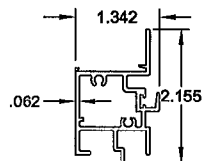
6 **FLANGE FRAME JAMB**  
#4004, 6063-T5  
(USED AS RADIUS TOP HEAD)



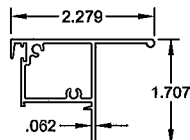
7 **SASH STOP**  
#4025, 6063-T5



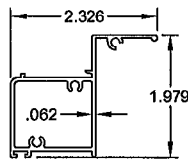
17 **SASH STOP COVER**  
#4053, 6063-T5



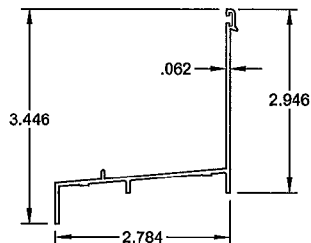
21 **FIXED MEETING RAIL**  
#4054A, 6063HD-T6



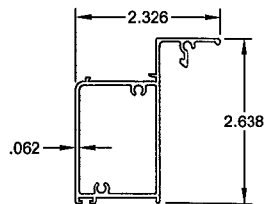
23 **SASH TOP RAIL**  
#4006C, 6063HS-T6



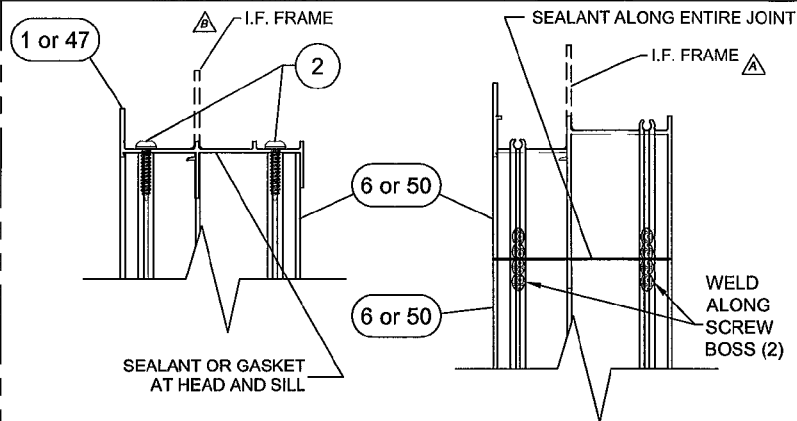
28 **SASH BOTTOM RAIL (LOW)**  
#4007, 6063-T5



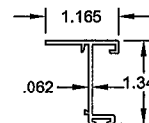
69 **FLANGE FRAME SILL (HIGH)**  
#4050A, 6063-T6



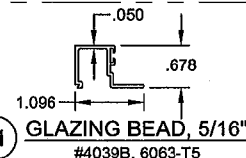
68 **SASH BOTTOM RAIL (HIGH)**  
#4051A, 6063-T5



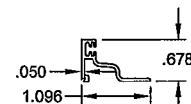
VIEW D-D  
(1/1 & VIEW HEAD & SILL, RADIUS TOP SILL)  
VIEW E-E  
(RADIUS TOP HEAD ONLY)  
**FRAME CORNER CONSTRUCTION**



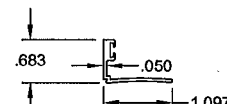
31 **SASH SIDE RAIL**  
#4008, 6063-T5



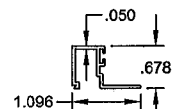
41 **GLAZING BEAD, 5/16"**  
#4039B, 6063-T5



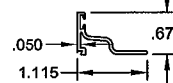
42 **GLAZING BEAD, 5/16"**  
#4044B, 6063-T5  
(USED W/ GRILL KIT)



46 **GLAZING BEAD, 13/16" IG**  
#4067, 6063-T5

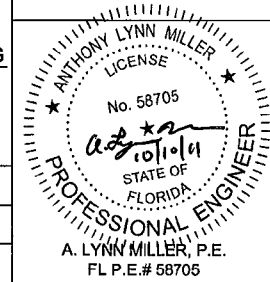


44 **GLAZING BEAD 7/16"**  
#4222, 6063-T5



45 **GLAZING BEAD, 7/16"**  
#985C, 6063-T5  
(USED W/ GRILL KIT)

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 11-1013 14  
Expiration Date 03/26/2016  
By *[Signature]*  
Miami Trade Product Control



|                  |                |                  |                                                                         |
|------------------|----------------|------------------|-------------------------------------------------------------------------|
| Revised By: J.J. | Date: 10/07/11 | Revision: D      | NO CHANGES THIS SHEET                                                   |
| Revised By: J.R. | Date: 04/01/11 | Revision: C      | NO CHANGES THIS SHEET                                                   |
| Revised By: F.K. | Date: 11/13/06 | Revision: B      | UPDATE FRAME CORNER ASSEMBLY TO INCLUDE I.F. AND UPGRADE ITEM 21 ALLOY. |
| Drawn By: F.K.   | Date: 9/1/05   | Checked By: J.J. | Date: 2/23/07                                                           |

1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274



|               |                                             |        |      |
|---------------|---------------------------------------------|--------|------|
| Description:  | <b>EXTRUSIONS &amp; FRAME CORNER DETAIL</b> |        |      |
| Title:        | <b>ALUM. SINGLE HUNG WINDOW, IMPACT</b>     |        |      |
| Series/Model: | SH700                                       | Scale: | Half |
| Sheet:        | 7                                           | of 11  |      |
| Drawing No.   | 4040-20                                     |        |      |
| Rev:          | D                                           |        |      |

# ANCHOR QUANTITIES FOR 1/1 FLANGED WINDOWS

TABLE 5.

| SUBSTRATE:<br>ANCHOR TYPE:<br>WINDOW WIDTH |                         | WINDOW HEIGHT  |      |   |        |    |      |                |      |   |        |   |      |                |      |   |        |   |      |                |      |   |        |   |      |                |      |   |      |   |      |
|--------------------------------------------|-------------------------|----------------|------|---|--------|----|------|----------------|------|---|--------|---|------|----------------|------|---|--------|---|------|----------------|------|---|--------|---|------|----------------|------|---|------|---|------|
|                                            |                         | 28.603         |      |   | 34.603 |    |      | 40.603         |      |   | 46.603 |   |      | 52.603         |      |   | 58.603 |   |      | 64.603         |      |   | 76.000 |   |      |                |      |   |      |   |      |
|                                            |                         | 2 <sup>3</sup> | WOOD | 2 | CONC   | 1  | CONC | 2 <sup>3</sup> | WOOD | 2 | CONC   | 1 | CONC | 2 <sup>3</sup> | WOOD | 2 | CONC   | 1 | CONC | 2 <sup>3</sup> | WOOD | 2 | CONC   | 1 | CONC | 2 <sup>3</sup> | WOOD | 2 | CONC | 1 | CONC |
| 19.125                                     | C,D,E,F,G,<br>H,I,J,K,L | 1              | 1    | 1 | 1      | 1  | 1    | 1              | 1    | 1 | 1      | 1 | 1    | 1              | 1    | 1 | 1      | 1 | 1    | 1              | 1    | 1 | 1      | 1 | 1    | 1              | 1    | 1 | 1    | 1 | 1    |
|                                            |                         | 1              | 2    | 1 | 1      | 1  | 1    | 1              | 2    | 1 | 1      | 1 | 2    | 2              | 1    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2    | 2 | 3    |
|                                            | A,B,M                   | 1              | 1    | 1 | 1      | 1  | 1    | 1              | 1    | 1 | 1      | 1 | 1    | 1              | 1    | 1 | 1      | 1 | 1    | 1              | 1    | 1 | 1      | 1 | 1    | 1              | 1    | 1 | 1    | 1 | 1    |
| 24.000                                     | C,D,E,F,G,<br>H,I,J,K,L | 1              | 1    | 1 | 1      | 1  | 1    | 1              | 1    | 1 | 1      | 1 | 1    | 1              | 1    | 1 | 1      | 1 | 1    | 1              | 1    | 1 | 1      | 1 | 1    | 1              | 1    | 1 | 1    | 1 | 1    |
|                                            |                         | 1              | 2    | 1 | 1      | 1  | 2    | 1              | 2    | 1 | 2      | 1 | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2    | 2 | 3    |
|                                            | A,B,M                   | 1              | 1    | 1 | 1      | 1  | 1    | 1              | 1    | 1 | 1      | 1 | 1    | 1              | 1    | 1 | 1      | 1 | 1    | 1              | 1    | 1 | 1      | 1 | 1    | 1              | 1    | 1 | 1    | 1 | 1    |
| 32.000                                     | C,D,E,F,G,<br>H,I,J,K,L | 1              | 1    | 1 | 1      | 1  | 1    | 1              | 1    | 1 | 1      | 1 | 1    | 1              | 1    | 1 | 1      | 1 | 2    | 1              | 1    | 2 | 1      | 1 | 2    | 1              | 2    | 1 | 1    | 1 | 1    |
|                                            |                         | 1              | 2    | 1 | 2      | 2  | 2    | 3              | 1    | 2 | 2      | 2 | 3    | 1              | 2    | 2 | 3      | 2 | 2    | 3              | 3    | 4 | 3      | 2 | 3    | 3              | 4    | 3 | 3    | 4 | 4    |
|                                            | A,B,M                   | 1              | 1    | 1 | 1      | 1  | 1    | 1              | 1    | 1 | 1      | 1 | 1    | 1              | 1    | 1 | 1      | 1 | 1    | 1              | 1    | 1 | 1      | 1 | 1    | 1              | 1    | 1 | 1    | 1 | 1    |
| 37.000                                     | C,D,E,F,G,<br>H,I,J,K,L | 1              | 1    | 1 | 1      | 1  | 1    | 2              | 1    | 1 | 2      | 1 | 2    | 2              | 1    | 2 | 2      | 1 | 2    | 2              | 1    | 2 | 2      | 1 | 2    | 2              | 1    | 2 | 2    | 1 | 2    |
|                                            |                         | 2              | 2    | 1 | 2      | 2  | 2    | 3              | 1    | 2 | 2      | 3 | 2    | 2              | 2    | 3 | 2      | 3 | 2    | 3              | 3    | 4 | 2      | 3 | 3    | 4              | 3    | 5 | 3    | 3 | 4    |
|                                            | A,B,M                   | 1              | 1    | 1 | 1      | 1  | 1    | 2              | 1    | 1 | 2      | 1 | 2    | 2              | 1    | 2 | 2      | 1 | 2    | 2              | 1    | 2 | 2      | 1 | 2    | 2              | 1    | 2 | 2    | 1 | 2    |
| 40.000                                     | PSF                     | 79             |      |   |        |    |      |                |      |   |        |   |      |                |      |   |        |   |      |                |      |   |        |   |      |                |      |   |      |   |      |
|                                            | C,D,E,F,G,<br>H,I,J,K,L | 2              | 2    | 2 | 2      | 2  | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2    | 2 | 2    |
|                                            | A,B,M                   | 2              | 2    | 2 | 2      | 2  | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2    | 2 | 2    |
| 44.000                                     | PSF                     | 79             |      |   |        |    |      |                |      |   |        |   |      |                |      |   |        |   |      |                |      |   |        |   |      |                |      |   |      |   |      |
|                                            | C,D,E,F,G,<br>H,I,J,K,L | 2              | 2    | 2 | 2      | 2  | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2    | 2 | 2    |
|                                            | A,B,M                   | 2              | 2    | 2 | 2      | 2  | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2    | 2 | 2    |
| 48.000                                     | PSF                     | 79             |      |   | 79     |    |      |                |      |   |        |   |      |                |      |   |        |   |      |                |      |   |        |   |      |                |      |   |      |   |      |
|                                            | C,D,E,F,G,<br>H,I,J,K,L | 2              | 2    | 2 | 2      | 2  | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2      | 2 | 3    | 2              | 2    | 3 | 2    | 2 | 2    |
|                                            | A,B,M                   | 2              | 2    | 2 | 2      | 2  | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2      | 2 | 3    | 2              | 2    | 3 | 2    | 2 | 2    |
| 53.125                                     | PSF                     | 72             |      |   | 79     | 79 |      |                |      |   |        |   |      |                |      |   |        |   |      |                |      |   |        |   |      |                |      |   |      |   |      |
|                                            | C,D,E,F,G,<br>H,I,J,K,L | 2              | 2    | 2 | 2      | 2  | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2      | 2 | 3    | 2              | 2    |   | 3      | 2 | 2    |                | 3    | 2 | 3    |   | 3    |
|                                            | A,B,M                   | 2              | 2    | 2 | 2      | 2  | 2    | 2              | 2    | 2 | 2      | 2 | 2    | 2              | 2    | 2 | 2      | 2 | 3    | 2              | 2    | 3 | 2      | 2 | 3    | 2              | 2    | 3 | 2    | 3 |      |

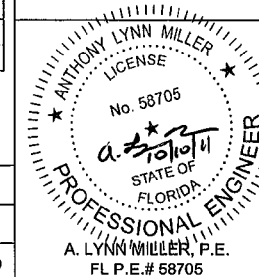
## ANCHORAGE NOTES:

- ANCHOR TYPES: 1 - 1/4" ELCO TAPCONS  
2 - 1/4" ELCO SS4 CRETE-FLEX  
3 - #12 SCREWS
- ANCHOR LOCATIONS ARE BASED ON THE FOLLOWING DIMENSIONS.  
HEAD - 18 1/2" MAX. FROM TOP CORNERS  
JAMBS - 17 1/2" MAX. FROM TOP CORNERS  
15" MAX. FROM BOTTOM CORNERS  
6" MAX. BELOW MTG. RAIL  
SILL - ANCHORS NOT REQUIRED
- INSTALL PER THE ADJACENT TABLE ANCHOR QUANTITIES USING THE DIMENSIONAL CRITERIA OF NOTE 2.
- TABLE WIDTH AND HEIGHT DIMENSION ARE FOR FLANGED WINDOWS. INTEGRAL FIN DIMENSIONS ARE 1" LESS.
- DESIGN PRESSURE LIMITATIONS:  
SIZE BLOCKS OF THE ADJACENT TABLE WITH A BOLD ITALICIZED VALUE ABOVE THEM, INDICATE A MAXIMUM DESIGN PRESSURE WITH THE QUANTITY OF ANCHORS SHOWN IN BOLD. OTHERWISE, THE MAXIMUM DESIGN PRESSURE FOR THE RESPECTIVE SIZE AND GLASS TYPE IS AVAILABLE.

## TABLE KEY:

|                   |     |
|-------------------|-----|
| MAX. PSF          |     |
| (DP LIMITED) HEAD | 118 |
| JAMB ABOVE        | 2   |
| MTG. RAIL         | 3   |
| JAMB BELOW        |     |
| MTG. RAIL         |     |
| (FULL DP) HEAD    | 2   |
| JAMB ABOVE        | 2   |
| MTG. RAIL         | 3   |
| JAMB BELOW        |     |
| MTG. RAIL         |     |

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 11-1013.14  
Expiry Date: 03/26/2016  
by: *[Signature]*  
Miami Dade Product Control



|                  |                |                  |                                                                                          |
|------------------|----------------|------------------|------------------------------------------------------------------------------------------|
| Revised By: J.J. | Date: 10/07/11 | Revisions: D     | NO CHANGES THIS SHEET                                                                    |
| Revised By: J.R. | Date: 04/01/11 | Revisions: C     | NO CHANGES THIS SHEET                                                                    |
| Revised By: F.K. | Date: 11/13/08 | Revisions: B     | REVISE ANCHORAGE TABLE AND NOTES.<br>ADD DP MAX. WHERE ANCHOR QTY IS RESTRICTED BY SIZE. |
| Drawn By: F.K.   | Date: 7/29/05  | Checked By: J.J. | Date: 2/23/07                                                                            |

1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274



|              |                                  |        |     |
|--------------|----------------------------------|--------|-----|
| Description: | ANCHORAGE SPACING, 1/1 WINDOWS   |        |     |
| Title:       | ALUM. SINGLE HUNG WINDOW, IMPACT |        |     |
| Sheet No:    | SH1700                           | Scale: | NTS |
| Sheet:       | 8                                | of     | 11  |
| Drawing No.  | 4040-20                          | Rev:   | D   |

## TABLE 6.

| SUBSTRATE:<br>ANCHOR TYPE: |                         | WINDOW HEIGHT          |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |   |        |  |
|----------------------------|-------------------------|------------------------|-----------|-----------|------------------------|-----------|-----------|------------------------|-----------|-----------|------------------------|-----------|-----------|------------------------|-----------|-----------|------------------------|-----------|-----------|------------------------|-----------|-----------|------------------------|-----------|-----------|------------------------|-----------|-----------|---|--------|--|
|                            |                         | 29.655                 |           |           |                        | 37.155    |           |                        |           | 44.655    |                        |           |           | 52.155                 |           |           |                        | 59.655    |           |                        |           | 67.155    |                        |           |           | 74.655                 |           |           |   | 76.000 |  |
| WINDOW<br>WIDTH            | GLASS<br>TYPE           | 2 <sup>3</sup><br>WOOD | 2<br>CONC | 1<br>CONC | 2 <sup>3</sup><br>WOOD | 2<br>CONC | 1<br>CONC | 2 <sup>3</sup><br>WOOD | 2<br>CONC | 1<br>CONC | 2 <sup>3</sup><br>WOOD | 2<br>CONC | 1<br>CONC | 2 <sup>3</sup><br>WOOD | 2<br>CONC | 1<br>CONC | 2 <sup>3</sup><br>WOOD | 2<br>CONC | 1<br>CONC | 2 <sup>3</sup><br>WOOD | 2<br>CONC | 1<br>CONC | 2 <sup>3</sup><br>WOOD | 2<br>CONC | 1<br>CONC | 2 <sup>3</sup><br>WOOD | 2<br>CONC | 1<br>CONC |   |        |  |
| 19.125                     | C,D,E,F,G,<br>H,I,J,K,L | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         |   |        |  |
|                            |                         | 1                      | 1         | 1         | 1                      | 1         | 1         | 2                      | 2         | 1         | 2                      | 2         | 2         | 1                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         |   |        |  |
|                            | A,B,M                   | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         |   |        |  |
| 24.000                     | PSF                     | 79                     |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |   |        |  |
|                            | C,D,E,F,G,<br>H,I,J,K,L | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         |   |        |  |
|                            | A,B,M                   | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         |   |        |  |
| 32.000                     | PSF                     | 68                     |           | 77        |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |   |        |  |
|                            | C,D,E,F,G,<br>H,I,J,K,L | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 2                      | 1         | 1         | 2                      | 1         | 1         | 2                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         |   |        |  |
|                            | A,B,M                   | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 2                      | 1         | 1         | 2                      | 1         | 1         | 2                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         | 1                      | 1         | 1         |   |        |  |
| 37.000                     | PSF                     | 59                     |           | 67        | 79                     |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |   |        |  |
|                            | C,D,E,F,G,<br>H,I,J,K,L | 1                      | 1         | 1         | 1                      | 1         | 1         | 2                      | 2         | 1         | 2                      | 2         | 1         | 2                      | 2         | 1         | 2                      | 2         | 1         | 2                      | 2         | 1         | 2                      | 2         | 1         | 2                      | 2         | 1         | 2 |        |  |
|                            | A,B,M                   | 1                      | 1         | 1         | 1                      | 1         | 1         | 2                      | 2         | 1         | 2                      | 2         | 1         | 2                      | 2         | 1         | 2                      | 2         | 1         | 2                      | 2         | 1         | 2                      | 2         | 1         | 2                      | 2         | 1         | 2 |        |  |
| 40.000                     | PSF                     | 54                     | 79        | 62        | 79                     |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |   |        |  |
|                            | C,D,E,F,G,<br>H,I,J,K,L | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         |   |        |  |
|                            | A,B,M                   | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         |   |        |  |
| 44.000                     | PSF                     | 49                     | 79        | 56        | 79                     |           | 79        |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |   |        |  |
|                            | C,D,E,F,G,<br>H,I,J,K,L | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         |   |        |  |
|                            | A,B,M                   | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         |   |        |  |
| 48.000                     | PSF                     | 45                     | 74        | 51        | 74                     |           | 79        | 79                     |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |   |        |  |
|                            | C,D,E,F,G,<br>H,I,J,K,L | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 3                      | 2         | 2         | 3                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 3         | 2         | 2                      | 3         | 2         | 2 |        |  |
|                            | A,B,M                   | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 2         | 2         | 3                      | 2         | 2         | 3                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 3         | 2         | 2                      | 3         | 2         | 2 |        |  |
| 53.125                     | PSF                     | 41                     | 67        | 46        | 67                     |           | 76        | 79                     |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |                        |           |           |   |        |  |
|                            | C,D,E,F,G,<br>H,I,J,K,L | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 3         | 2         | 2                      | 3         | 2         | 3                      | 3         | 2         | 3                      | 3         | 2         | 3                      | 3         | 2         | 3                      | 3         | 2         | 3                      | 3         | 2         | 3 |        |  |
|                            | A,B,M                   | 2                      | 2         | 2         | 2                      | 2         | 2         | 2                      | 3         | 2         | 2                      | 3         | 2         | 3                      | 3         | 2         | 3                      | 3         | 2         | 3                      | 3         | 2         | 3                      | 3         | 2         | 3                      | 3         | 2         | 3 |        |  |

|                     |                   |                     |                       |
|---------------------|-------------------|---------------------|-----------------------|
| Revised By:<br>J.J. | Date:<br>10/07/11 | Revisions:<br>D     | NO CHANGES THIS SHEET |
| Revised By:<br>J.R. | Date:<br>04/01/11 | Revisions:<br>C     |                       |
| Revised By:<br>F.K. | Date:<br>11/13/06 | Revisions:<br>B     |                       |
| Drawn By:<br>F.K.   | Date:<br>7/29/05  | Checked By:<br>J.J. | Date:<br>2/23/07      |

1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275

P.O. BOX 1529  
NCKOMIS, FL 34274

**PGT**  
*Visibly Better*

|                                                         |                      |                          |                               |
|---------------------------------------------------------|----------------------|--------------------------|-------------------------------|
| Description:<br><b>ANCHORAGE SPACING, STANDARD VIEW</b> |                      |                          |                               |
| Title:<br><b>ALUM. SINGLE HUNG WINDOW, IMPACT</b>       |                      |                          |                               |
| Series/Model:<br><b>SH700</b>                           | Scale:<br><b>NTS</b> | Sheet:<br><b>9 of 11</b> | Drawing No.<br><b>4040-20</b> |

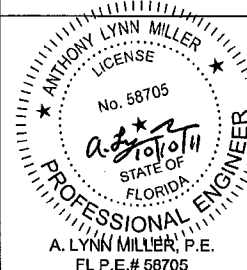
1. ANCHOR TYPES: 1 - 1/4" ELCO TAPCONS  
2 - 1/4" ELCO SS4 CRETE-FLEX  
3 - #12 SCREWS

3. ANCHOR LOCATIONS ARE BASED ON THE FOLLOWING DIMENSIONS:  
HEAD - 18 1/2" MAX. FROM TOP CORNERS  
JAMBS - 17 1/2" MAX. FROM TOP CORNERS  
15" MAX. FROM BOTTOM CORNERS  
6" MAX. BELOW MTG. RAIL  
SILL - ANCHORS NOT REQUIRED
4. INSTALL PER THE ADJACENT TABLE ANCHOR QUANTITIES USING THE DIMENSIONAL CRITERIA OF NOTE 2.
5. TABLE WIDTH AND HEIGHT DIMENSION ARE FOR FLANGED WINDOWS. INTEGRAL FIN DIMENSIONS ARE 1" LESS.
5. DESIGN PRESSURE LIMITATIONS:  
SIZE BLOCKS OF THE ADJACENT TABLE WITH A BOLD ITALICIZED VALUE ABOVE THEM, INDICATE A MAXIMUM DESIGN PRESSURE WITH THE QUANTITY OF ANCHORS SHOWN IN BOLD. OTHERWISE, THE MAXIMUM DESIGN PRESSURE FOR THE RESPECTIVE SIZE AND GLASS TYPE IS AVAILABLE.

 TABLE KEY:

|              |          |   |
|--------------|----------|---|
|              | MAX. PSF |   |
| (DP LIMITED) | 117      |   |
| HEAD         | 3        |   |
| JAMB ABOVE   | 3        | 3 |
| MTG. RAIL    |          |   |
| JAMB BELOW   |          |   |
| MTG. RAIL    |          |   |
| (FULL DP)    |          |   |
| HEAD         | 2        |   |
| JAMB ABOVE   | 2        | 2 |
| MTG. RAIL    |          |   |
| JAMB BELOW   |          |   |
| MTG. RAIL    |          |   |

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as complying with the Florida  
Building Code  
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Expiration Date 03/26/2016  
By [Signature]  
Miami Trade Product Control



| ANCHOR QUANTITIES ABOVE MEETING RAIL (HEAD & JAMBS), CUSTOM FLANGED WINDOW HEIGHT MINUS SASH HEIGHT TABLE 7. |             |                                               |    |    |                |    |    |                |    |    |                |    |    |                |   |   |                |   |    |                |   |   |                |   |   |   |  |  |  |
|--------------------------------------------------------------------------------------------------------------|-------------|-----------------------------------------------|----|----|----------------|----|----|----------------|----|----|----------------|----|----|----------------|---|---|----------------|---|----|----------------|---|---|----------------|---|---|---|--|--|--|
|                                                                                                              |             | WINDOW HEIGHT MINUS SASH HEIGHT FROM TABLE 8. |    |    |                |    |    |                |    |    |                |    |    |                |   |   |                |   |    |                |   |   |                |   |   |   |  |  |  |
| SUBSTRATE:                                                                                                   |             | 17.125                                        |    |    | 22.668         |    |    | 28.211         |    |    | 33.754         |    |    | 39.296         |   |   | 44.839         |   |    | 50.382         |   |   | 55.925         |   |   |   |  |  |  |
| ANCHOR TYPE:                                                                                                 |             | WOOD                                          |    |    | WOOD           |    |    | WOOD           |    |    | WOOD           |    |    | WOOD           |   |   | WOOD           |   |    | WOOD           |   |   | WOOD           |   |   |   |  |  |  |
| WINDOW WIDTH                                                                                                 | GLASS TYPE  | 2 <sup>3</sup>                                | 2  | 1  | 2 <sup>3</sup> | 2  | 1  | 2 <sup>3</sup> | 2  | 1  | 2 <sup>3</sup> | 2  | 1  | 2 <sup>3</sup> | 2 | 1 | 2 <sup>3</sup> | 2 | 1  | 2 <sup>3</sup> | 2 | 1 | 2 <sup>3</sup> | 2 | 1 |   |  |  |  |
| 19.125                                                                                                       | D,E,F,J,K,L | 1                                             | 1  | 1  | 1              | 1  | 1  | 1              | 1  | 1  | 1              | 1  | 1  | 1              | 1 | 1 | 1              | 1 | 1  | 1              | 1 | 1 | 1              | 1 | 1 |   |  |  |  |
| 24.000                                                                                                       | D,E,F,J,K,L | 1                                             | 1  | 1  | 1              | 1  | 1  | 1              | 1  | 1  | 1              | 1  | 1  | 1              | 1 | 1 | 1              | 1 | 1  | 1              | 1 | 1 | 1              | 1 | 1 |   |  |  |  |
|                                                                                                              |             | 1                                             | 1  | 1  | 2              | 2  | 2  | 2              | 2  | 2  | 2              | 2  | 3  | 3              | 2 | 3 | 3              | 2 | 3  | 3              | 3 | 3 | 3              | 3 | 4 |   |  |  |  |
| 32.000                                                                                                       | D,E,F,J,K,L | 1                                             | 1  | 1  | 1              | 1  | 1  | 2              | 1  | 1  | 2              | 1  | 1  | 1              | 1 | 1 | 1              | 1 | 1  | 1              | 1 | 1 | 1              | 1 | 1 |   |  |  |  |
|                                                                                                              |             | 1                                             | 1  | 1  | 2              | 2  | 2  | 3              | 2  | 3  | 3              | 3  | 3  | 3              | 2 | 3 | 4              | 3 | 4  | 4              | 3 | 4 | 5              | 3 | 5 |   |  |  |  |
| 37.000                                                                                                       | PSF         |                                               |    |    | 79             |    |    |                |    |    |                |    |    |                |   |   |                |   |    |                |   |   |                |   |   |   |  |  |  |
|                                                                                                              | D,E,F,J,K,L | 1                                             | 1  | 1  | 2              | 1  | 2  | 2              | 1  | 2  | 2              | 1  | 2  | 2              | 1 | 2 | 2              | 1 | 2  | 2              | 1 | 2 | 2              | 1 | 2 |   |  |  |  |
| 40.000                                                                                                       | PSF         | 79                                            |    |    | 79             | 79 |    |                | 79 |    |                |    |    |                |   |   |                |   |    |                |   |   |                |   |   |   |  |  |  |
|                                                                                                              | D,E,F,J,K,L | 2                                             | 2  | 2  | 2              | 2  | 2  | 2              | 2  | 2  | 2              | 2  | 2  | 2              | 2 | 2 | 2              | 2 | 2  | 2              | 2 | 2 | 2              | 2 | 2 |   |  |  |  |
|                                                                                                              |             | 1                                             | 1  | 1  | 2              | 2  | 2  | 3              | 3  | 3  | 3              | 4  | 3  | 4              | 4 | 3 | 4              | 4 | 3  | 5              | 4 | 4 | 5              | 5 | 4 | 6 |  |  |  |
| 44.000                                                                                                       | PSF         | 79                                            | 76 |    |                | 79 | 77 |                |    | 79 | 79             |    |    |                |   |   |                |   |    |                |   |   |                |   |   |   |  |  |  |
|                                                                                                              | D,E,F,J,K,L | 2                                             | 2  | 2  | 2              | 2  | 2  | 2              | 2  | 2  | 2              | 2  | 2  | 2              | 2 | 2 | 2              | 2 | 2  | 2              | 2 | 2 | 2              | 2 | 2 |   |  |  |  |
| 48.000                                                                                                       | PSF         | 78                                            | 79 | 70 | 79             | 79 | 71 | 79             | 73 |    |                | 76 |    |                |   |   |                |   |    |                |   |   |                |   |   |   |  |  |  |
|                                                                                                              | D,E,F,J,K,L | 2                                             | 2  | 2  | 2              | 2  | 2  | 2              | 2  | 2  | 3              | 2  | 2  | 2              | 2 | 2 | 2              | 3 | 2  | 2              | 3 | 2 | 2              | 2 | 2 |   |  |  |  |
|                                                                                                              |             | 1                                             | 1  | 1  | 2              | 2  | 2  | 3              | 3  | 3  | 4              | 4  | 4  | 5              | 4 | 5 | 5              | 4 | 6  | 5              | 4 | 6 | 6              | 5 | 6 |   |  |  |  |
| 53.125                                                                                                       | PSF         | 71                                            | 79 | 63 | 71             | 79 | 64 | 74             | 66 |    |                | 77 | 69 |                |   |   |                |   | 69 |                |   |   |                |   |   |   |  |  |  |
|                                                                                                              | D,E,F,J,K,L | 2                                             | 2  | 2  | 2              | 2  | 2  | 3              | 2  | 2  | 3              | 2  | 3  | 3              | 2 | 3 | 3              | 2 | 3  | 3              | 2 | 3 | 3              | 2 | 3 |   |  |  |  |
|                                                                                                              |             | 1                                             | 1  | 1  | 2              | 2  | 2  | 3              | 3  | 3  | 3              | 4  | 4  | 4              | 5 | 4 | 5              | 6 | 5  | 6              | 6 | 5 | 7              | 6 | 5 | 7 |  |  |  |

| ANCHOR QUANTITIES AT JAMBS BELOW MEETING RAIL, CUSTOM FLANGED WINDOWS BASED ON SASH HT. |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |   |  |
|-----------------------------------------------------------------------------------------|-------------|-----------|-----------|-------------|-----------|-----------|-------------|-----------|-----------|-------------|-----------|-----------|-------------|-----------|-----------|-------------|-----------|-----------|-------------|-----------|-----------|-------------|-----------|-----------|---|--|
|                                                                                         |             | TABLE 8.  |           |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |   |  |
| SUBSTRATE:<br>ANCHOR TYPE:                                                              | SASH HEIGHT |           |           |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |   |  |
|                                                                                         | 12.776      |           |           |             | 15.776    |           |             | 18.776    |           |             | 21.776    |           |             | 24.776    |           |             | 27.776    |           |             | 30.776    |           |             | 31.106    |           |   |  |
| WINDOW<br>WIDTH                                                                         | 2.3<br>WOOD | 2<br>CONC | 1<br>CONC | 2.3<br>WOOD | 2<br>CONC | 1<br>CONC | 2.3<br>WOOD | 2<br>CONC | 1<br>CONC | 2.3<br>WOOD | 2<br>CONC | 1<br>CONC | 2.3<br>WOOD | 2<br>CONC | 1<br>CONC | 2.3<br>WOOD | 2<br>CONC | 1<br>CONC | 2.3<br>WOOD | 2<br>CONC | 1<br>CONC | 2.3<br>WOOD | 2<br>CONC | 1<br>CONC |   |  |
| 19.125                                                                                  | 1           | 1         | 1         | 2           | 1         | 2         | 2           | 1         | 2         | 2           | 2         | 2         | 2           | 2         | 2         | 2           | 2         | 2         | 2           | 2         | 2         | 2           | 2         | 2         |   |  |
| 24.000                                                                                  | 2           | 1         | 1         | 2           | 1         | 2         | 2           | 2         | 2         | 2           | 2         | 2         | 2           | 2         | 2         | 2           | 2         | 2         | 2           | 2         | 2         | 2           | 2         | 2         |   |  |
| 32.000                                                                                  | 2           | 1         | 2         | 2           | 2         | 2         | 3           | 2         | 2         | 3           | 2         | 3         | 3           | 2         | 3         | 3           | 2         | 3         | 3           | 2         | 3         | 4           | 2         | 3         |   |  |
| 37.000                                                                                  |             |           |           | 79          |           |           |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |   |  |
|                                                                                         | 2           | 1         | 2         | 2           | 2         | 2         | 3           | 2         | 3         | 3           | 2         | 3         | 3           | 3         | 3         | 3           | 3         | 3         | 3           | 4         | 3         | 3           | 4         | 3         | 4 |  |
| 40.000                                                                                  |             |           |           | 74          |           |           |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |   |  |
|                                                                                         | 2           | 2         | 2         | 2           | 2         | 2         | 3           | 2         | 3         | 3           | 2         | 3         | 3           | 3         | 3         | 4           | 3         | 3         | 4           | 4         | 3         | 4           | 4         | 3         | 4 |  |
| 44.000                                                                                  |             |           |           | 68          | 78        |           |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |   |  |
|                                                                                         | 2           | 2         | 2         | 2           | 2         | 2         | 3           | 2         | 3         | 3           | 3         | 3         | 4           | 3         | 3         | 4           | 3         | 4         | 5           | 3         | 4         | 5           | 3         | 4         |   |  |
| 48.000                                                                                  |             |           |           | 63          | 72 79     |           |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |   |  |
|                                                                                         | 2           | 2         | 2         | 2           | 2         | 2         | 3           | 2         | 3         | 4           | 3         | 3         | 4           | 3         | 4         | 4           | 3         | 4         | 5           | 3         | 4         | 5           | 3         | 4         |   |  |
| 53.125                                                                                  | 73          |           |           |             | 58        | 66 72     |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |             |           |           |   |  |
|                                                                                         | 2           | 2         | 2         | 2           | 2         | 2         | 3           | 3         | 3         | 4           | 3         | 4         | 4           | 3         | 4         | 5           | 3         | 4         | 5           | 3         | 5         | 5           | 3         | 5         |   |  |

|                  |                |                  |                                                                                       |
|------------------|----------------|------------------|---------------------------------------------------------------------------------------|
| Revised By: J.J. | Date: 10/07/11 | Revisions: D     | NO CHANGES THIS SHEET                                                                 |
| Revised By: J.R. | Date: 04/01/11 | Revisions: C     | NO CHANGES THIS SHEET                                                                 |
| Revised By: F.K. | Date: 11/13/08 | Revisions: B     | REVISE ANCHORAGE TABLE AND NOTES. ADD DP MAX. WHERE ANCHOR QTY IS RESTRICTED BY SIZE. |
| Drawn By: F.K.   | Date: 7/29/05  | Checked By: J.J. | Date: 2/23/07                                                                         |

1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274



|                                             |            |                 |                     |
|---------------------------------------------|------------|-----------------|---------------------|
| Description: ANCHORAGE SPACING, CUSTOM VIEW |            |                 |                     |
| Title: ALUM. SINGLE HUNG WINDOW, IMPACT     |            |                 |                     |
| Series/Model: SH700                         | Scale: NTS | Sheet: 10 of 11 | Drawing No. 4040-20 |
| Rev: D                                      |            |                 |                     |

## ANCHORAGE NOTES:

- ANCHOR TYPES: 1 - 1/4" ELCO TAPCONS  
2 - 1/4" ELCO SS4 CRETE-FLEX  
3 - #12 SCREWS
- ANCHOR LOCATIONS ARE BASED ON THE FOLLOWING DIMENSIONS:  
HEAD - 18 1/2" MAX. FROM CORNERS  
JAMBS - 17 1/2" MAX. FROM TOP CORNERS  
11 1/2" MAX. ABOVE THE MEETING RAIL  
6" MAX. BELOW MTG. RAIL  
15" MAX. FROM BOTTOM CORNERS  
SILL - ANCHORS NOT REQUIRED
- DETERMINE THE ANCHOR QUANTITIES FOR CUSTOM VIEW WINDOWS FROM TABLES 7. AND 8. USING THE DIMENSIONAL CRITERIA OF NOTE 2. USE TABLE 7. FOR ABOVE THE MEETING RAIL AND TABLE 8. FOR BELOW.
- AVAILABLE SASH HEIGHTS FOR CUSTOM VIEW WINDOWS ARE 12 5/8" MIN. TO 38" MAX.
- TABLE WIDTH AND HEIGHT DIMENSION ARE FOR FLANGED WINDOWS. INTEGRAL FIN DIMENSIONS ARE 1" LESS.
- DESIGN PRESSURE LIMITATIONS:  
SIZE BLOCKS OF THE ADJACENT TABLE WITH A BOLD ITALICIZED VALUE ABOVE THEM, INDICATE A MAXIMUM DESIGN PRESSURE WITH THE QUANTITY OF ANCHORS SHOWN IN BOLD. OTHERWISE, THE MAXIMUM DESIGN PRESSURE FOR THE RESPECTIVE SIZE AND GLASS TYPE IS AVAILABLE.

## TABLE 7. KEY:

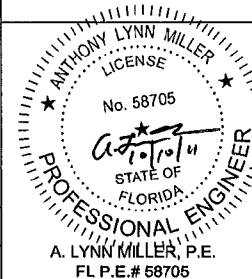
|              |          |
|--------------|----------|
|              | MAX. PSF |
| (DP LIMITED) | 112      |
| HEAD         | 2        |
| JAMB ABOVE   | 2        |
| MTG. RAIL    |          |

|            |           |
|------------|-----------|
|            | (FULL DP) |
| HEAD       | 2         |
| JAMB ABOVE | 4         |
| MTG. RAIL  |           |

## TABLE 8. KEY:

|              |           |
|--------------|-----------|
|              | MAX. PSF  |
| (DP LIMITED) | 112       |
| JAMB BELOW   | 2         |
| MTG. RAIL    |           |
|              | (FULL DP) |
| JAMB BELOW   | 2         |
| MTG. RAIL    |           |

PRODUCT REVISED  
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Building Code  
Acceptance No. 11-1013.1A  
Expiration Date 03/26/2016  
By: [Signature]  
Miami Trade Product Control



△

3.35 KSI MIN. CONCRETE

OPTIONAL 1x WOOD BUCK (SEE NOTE 4)

CONCRETE ANCHOR (SEE NOTE 1 & 3)

1 3/8" MIN., 1/4" TAPCON  
1-3/4" MIN., 1/4" CRETE-FLEX

2x WOOD BUCK (SEE NOTE 4)

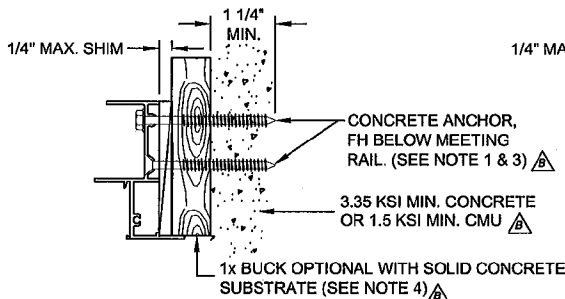
WOOD ANCHOR (SEE NOTE 2 & 3)

1 3/8" MIN.  
1/4" MAX. SHIM

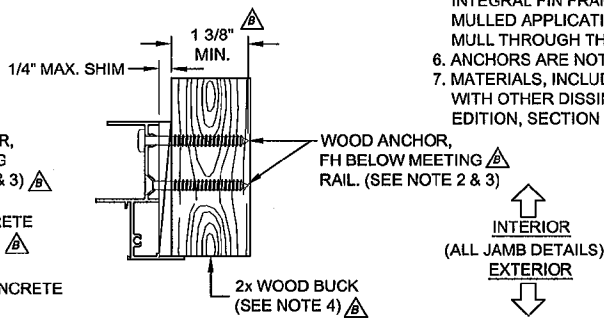
DETAIL A

DETAIL B

TYPICAL FLANGED HEAD ANCHORAGE

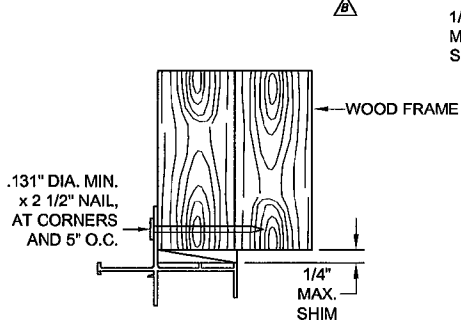


DETAIL C

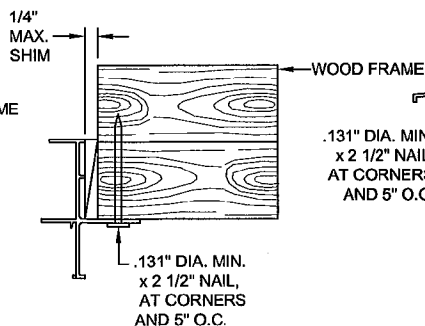


DETAIL D

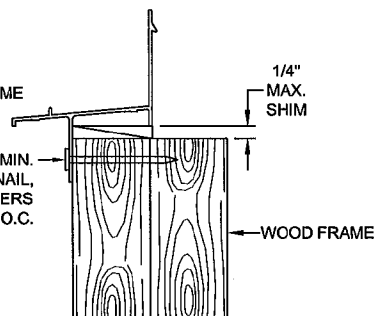
TYPICAL FLANGED JAMB ANCHORAGE



DETAIL F, (HEAD)



DETAIL E, (JAMB)



DETAIL G, (SILL)

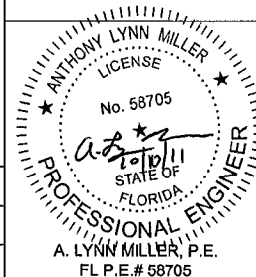
TYPICAL INTEGRAL FIN ANCHORAGE

△ NOTES:

1. FOR CONCRETE APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED 1/4" ELCO TAPCONS OR 1/4" SS4 CRETE-FLEX. MINIMUM DISTANCE FROM ANCHOR TO CONCRETE EDGE IS 1 3/4".
2. FOR WOOD APPLICATIONS IN MIAMI-DADE COUNTY, USE #12 STEEL SCREWS (G5) OR 1/4" SS4 CRETE-FLEX.
3. FLAT HEAD ANCHORS, WHERE REQUIRED, MUST HAVE #12 TRIMFIT HEADS.
4. WOOD BUCKS DEPICTED IN THE SECTIONS ON THIS PAGE AS 1x ARE BUCKS WHOSE TOTAL THICKNESS IS LESS THAN 1 1/2". 1x WOOD BUCKS ARE OPTIONAL IF UNIT CAN BE INSTALLED DIRECTLY TO SOLID CONCRETE. WOOD BUCKS DEPICTED AS 2x ARE 1 1/2" THICK OR GREATER. INSTALLATION TO THE SUBSTRATE OF WOOD BUCKS TO BE ENGINEERED BY OTHERS OR AS APPROVED BY AUTHORITY HAVING JURISDICTION.
5. FOR ATTACHMENT TO ALUMINUM: THE MATERIAL SHALL BE A MINIMUM STRENGTH OF 6063-T5 AND A MINIMUM OF 1/8" THICK. THE ALUMINUM STRUCTURAL MEMBER SHALL BE OF A SIZE TO PROVIDE FULL SUPPORT TO THE WINDOW FRAME SIMILAR TO THAT SHOWN IN THESE DETAILS FOR 2x WOOD BUCKS. THE ANCHOR SHALL BE A #12 SHEET METAL SCREW WITH FULL ENGAGEMENT INTO THE ALUMINUM. IF THESE CRITERIA ARE MET, THE RESPECTIVE DESIGN PRESSURES AND ANCHORAGE SPACING FOR TAPCONS MAY BE USED. A FLANGED FRAME COMPONENT MAY BE SUBSTITUTED FOR AN INTEGRAL FIN FRAME COMPONENT FOR MULLED APPLICATIONS. FOR INTEGRAL FIN MULLED APPLICATIONS IT IS EXCEPTABLE TO REMOVE THE FIN AND ATTACH TO THE MULL THROUGH THE FRAME USING THE FLANGED FRAME ANCHORAGE REQUIREMENT.
6. ANCHORS ARE NOT REQUIRED AT THE SILL OF FLANGED UNITS.
7. MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF FBC CURRENT EDITION, SECTION 2003.8.4 (SUPPLEMENT 2005).

↑ INTERIOR  
(ALL JAMB DETAILS)  
↓ EXTERIOR

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No 11-1013.14  
Expiration Date 03/26/2016  
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Miami Dade Product Control



|                  |                |                  |                                                                                                 |
|------------------|----------------|------------------|-------------------------------------------------------------------------------------------------|
| Revised By: J.J. | Date: 10/07/11 | Revisions: D     | NO CHANGES THIS SHEET                                                                           |
| Revised By: J.R. | Date: 04/01/11 | Revisions: C     | NO CHANGES THIS SHEET                                                                           |
| Revised By: F.K. | Date: 11/13/06 | Revisions: B     | ADD INTEGRAL FIN ANCHORAGE, UPDATE & REORDER NOTES. ADD NOTES 7, UPDATE CONCRETE EMBEDMENT DIM. |
| Drawn By: F.K.   | Date: 9/1/05   | Checked By: J.J. | Date: 2/23/07                                                                                   |

1070 TECHNOLOGY DRIVE  
NOKOMIS, FL 34275  
P.O. BOX 1529  
NOKOMIS, FL 34274

**PGI**  
Visibly Better

|               |                                  |             |         |
|---------------|----------------------------------|-------------|---------|
| Description:  | ANCHORAGE DETAILS                |             |         |
| Title:        | ALUM. SINGLE HUNG WINDOW, IMPACT |             |         |
| Series/Model: | SH700                            | Scale:      | NTS     |
| Sheet:        | 11 of 11                         | Drawing No. | 4040-20 |
| Rev:          | D                                |             |         |